

#### It will be the responsibility of the assembler to prep the end cap for assembly.

This includes...

Knocking out and cleaning up the power feed K.O.
Drilling a 0.500" hole for the Gore Vent.
\*\*\* The Gore Vent can be used on either or both end caps.

#### The inside of the end cap has several key features.

- The Liquid Silicon Rubber gasket which is pre-adhered to the end cap. 1.
- The locknut wall to ease tightening of the cord 2. grip used for the power input feed. The center boss serves as a stop in cases of over
- 3. tightening to protect the gasket.

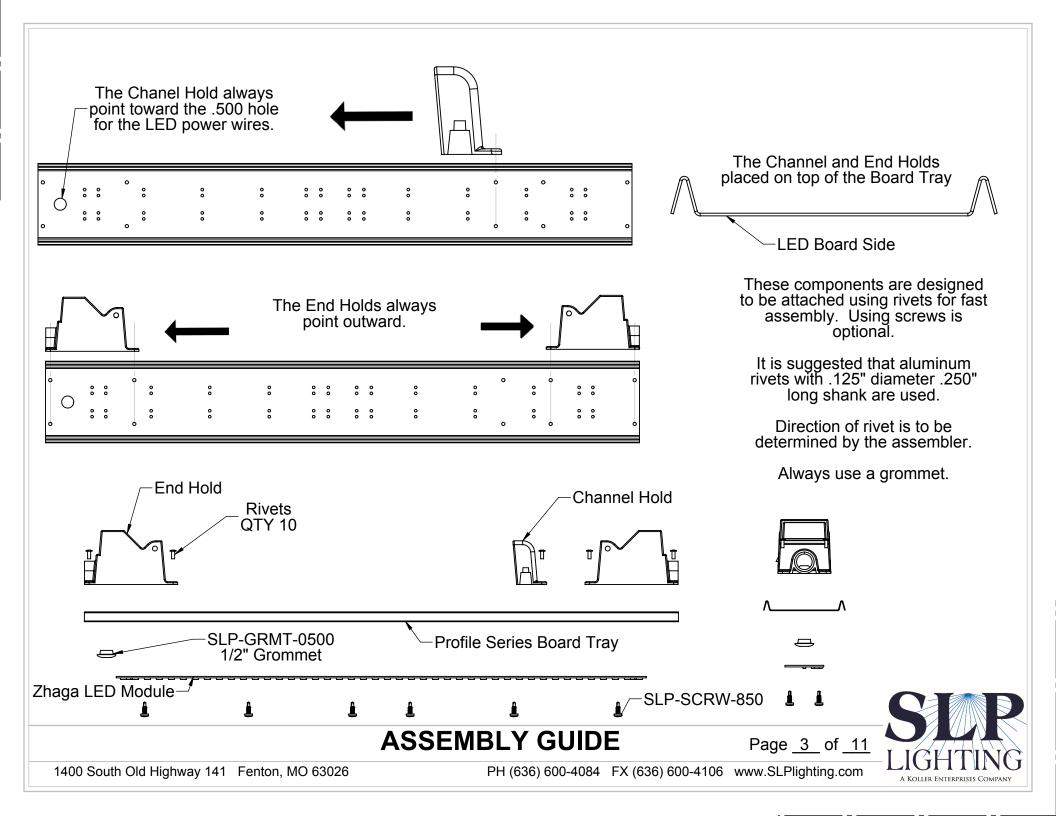
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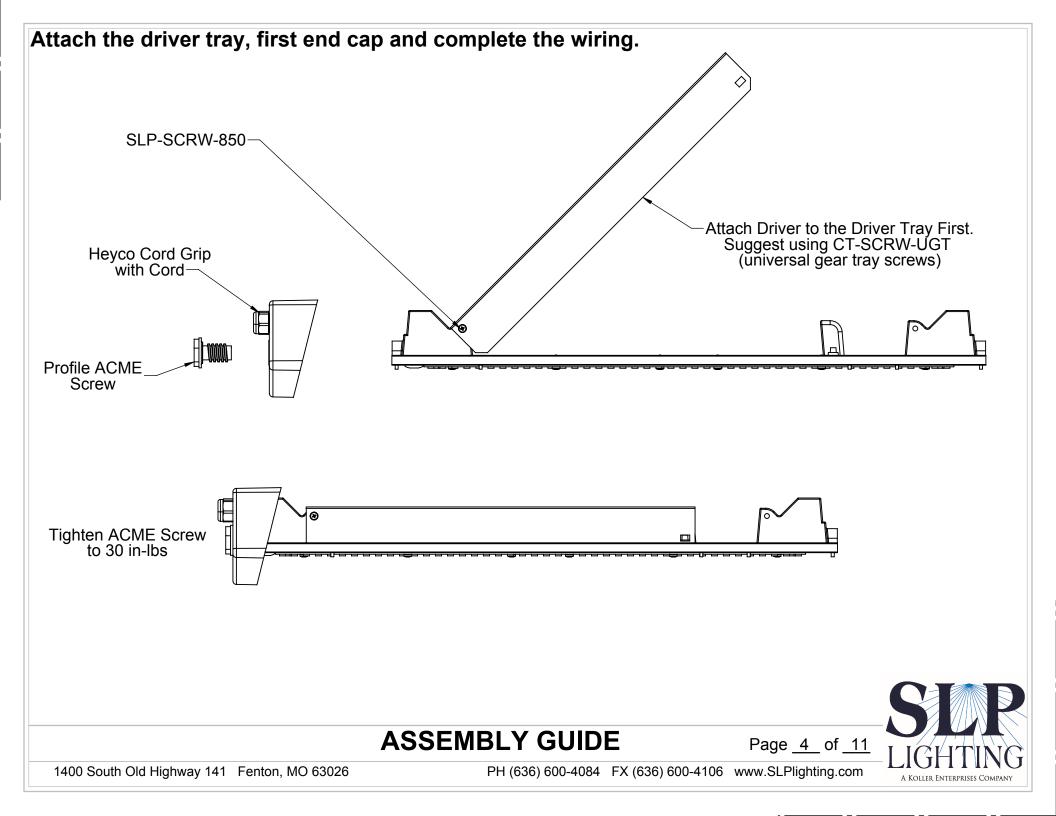


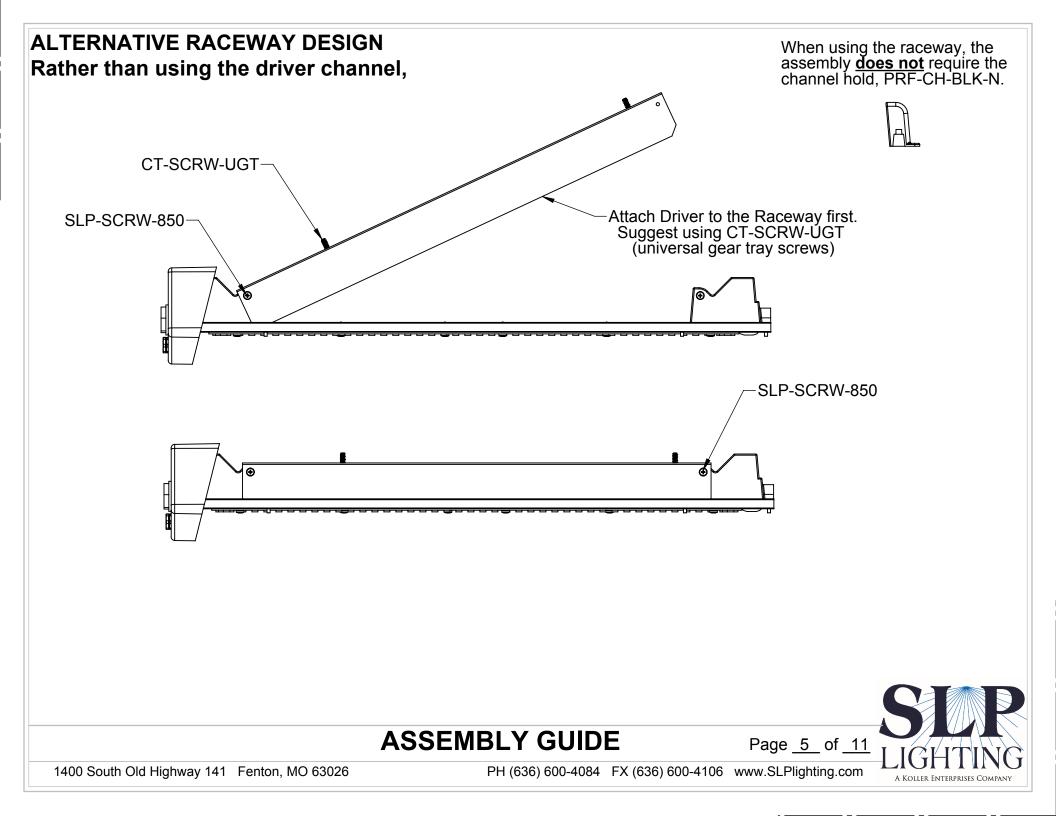
## **ASSEMBLY GUIDE**

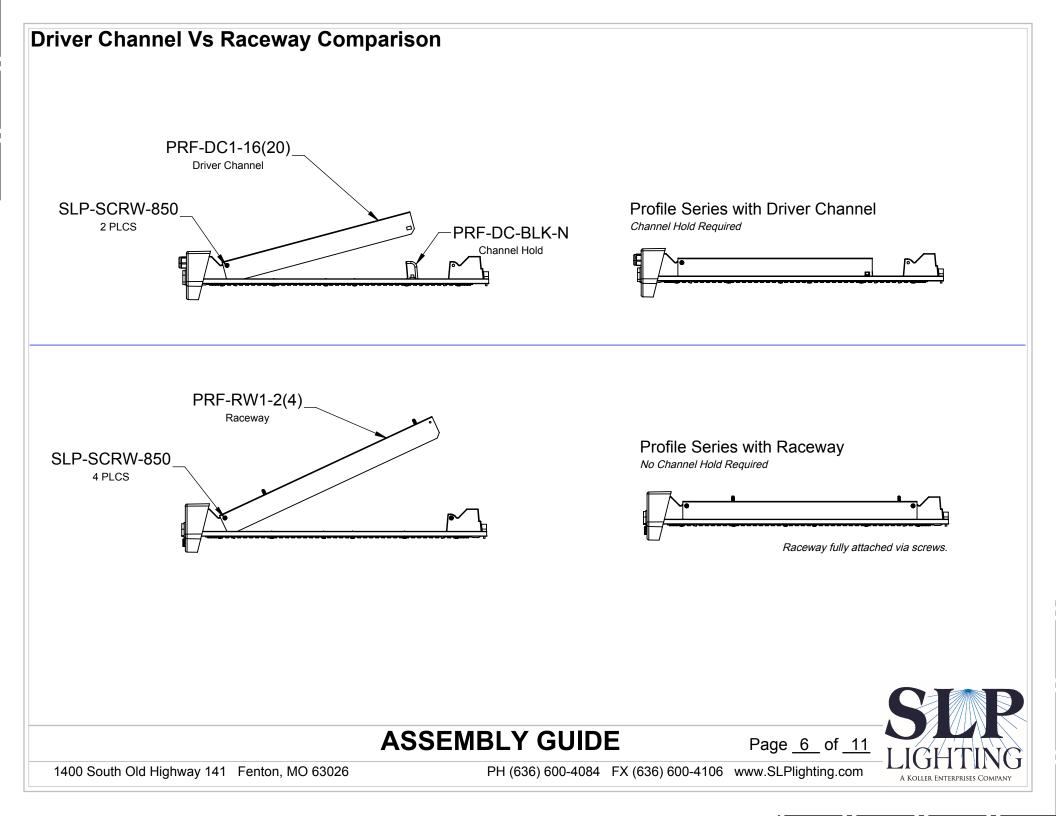
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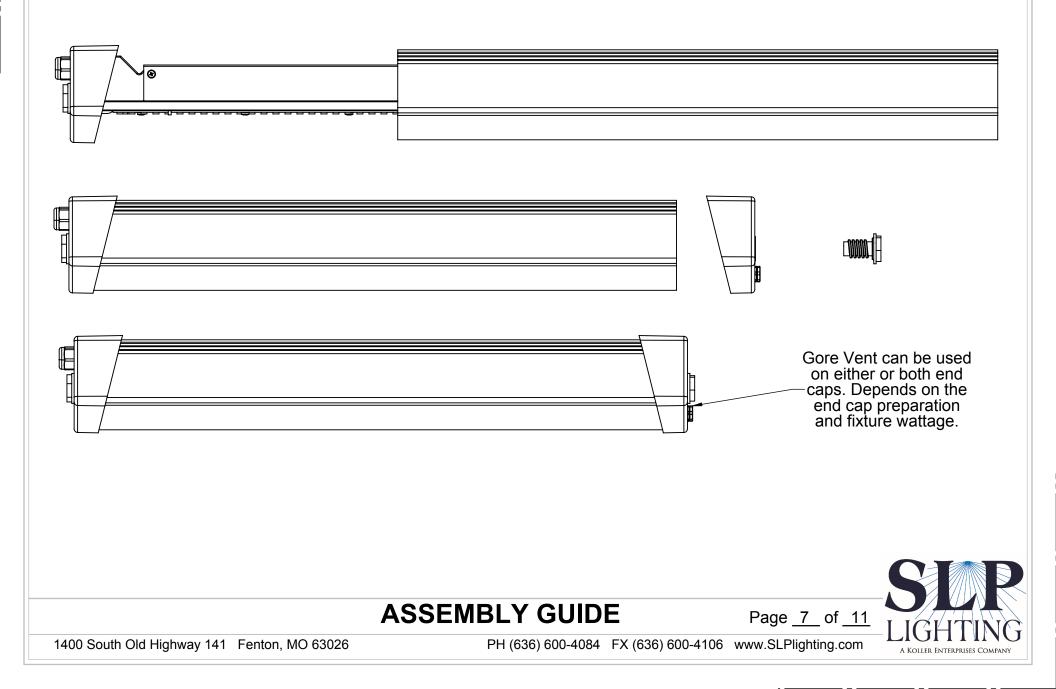




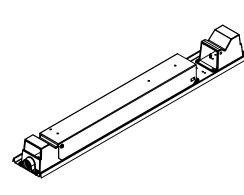


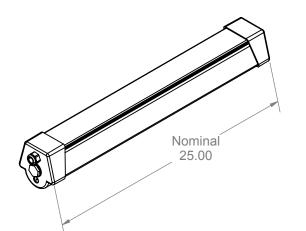
Slide assembly into the Profile Tube and attach second end cap.

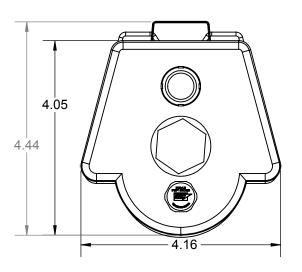
#### Tighten Acme Screw to 30 in-lbs.



## **TYPICAL 2FT PROFILE 1 ASSEMBLY BOM**







SLP Supplied Components

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	* ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~
1*	*PRF-S1-HE-CCC-M-2	Profile Series 1 Extruded Housing, 2FT	1	*CCC-M = color and material GRY-A = Gray Acrylic
2	PRF-S1-EC-BLK-N-S	Profile Series 1 End Caps, modified per need	ls. 2	BLK-P = Black Polycarbonate
3	PRF-EH-BLK-N	End Hold	2	
4	PRF-AS-BLK-N	Acme Screw	2	
5	PRF-CH-BLK-N	Channel Hold	1	
6	PRF-BT1-LZH-2	2FT Linear Zhaga Board Tray	1	
7	PRF-DC1-16	16 Inch Driver Channel	1	
8	GORE PMF100585	GORE PolyVent High Airflow	1	
9	PRF-MB	Profile Mounting Bracket	2	
10	SLP-GRMT-0500	1/2" Grommet	1	
11	R.PR10101953	0.140 Aluminum Rivet	10	
12	SLP-SCRW-850	#8 SM Screw	as needed	
13	CT-SCRW-UGT	Universal Gear Tray Screw	as needed	
LED Modules a	and Drivers Supplied by Others	3	*Varies per board	
		ASSEMBLY GUIDE	Page <u>8</u> of <u>11</u>	LIGHTING
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1*	*PRF-S1-HE-CCC-M-4	Profile Series 1 Extruded Housing 4FT	1
2	PRF-S1-EC-BLK-N-S	Profile Series 1 End Caps, Modfied per needs.	2
3	PRF-EH-BLK-N	End Hold	2
4	PRF-AS-BLK-N	Acme Screw	2
5	PRF-CH-BLK-N	Channel Hold	1
6	PRF-BT1-LZH-4	4FT Linear Zhage Board Tray	1
7	PRF-DC1-20	20 Inch Driver Channel	1
8	GORE PMF100585	GORE PolyVent High Airflow	1
9	PRF-MB	Mounting Bracket	2
10	SLP-GRMT-0500	1/2" Grommet	1
11	R.PR10101953	0.140 Aluminum Rivet	10
12	SLP-SCRW-850	#8 SM Screw	as needed
13	CT-SCRW-UGT	Universal Gear Tray Screw as	

**ASSEMBLY GUIDE** 

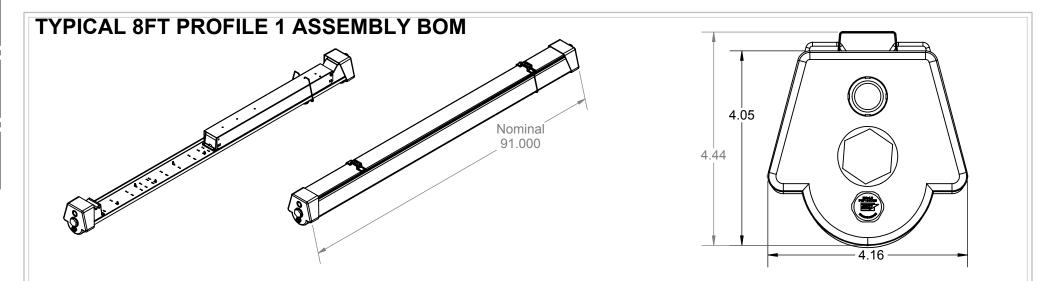
\*CCC-M = color and material GRY-A = Gray Acrylic BLK-P = Black Polycarbonate

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ITEM NO.	PART NUMBER	DESCRIPTION	
1*	*PRF-S1-HE-CCC-M-8	Profile Series 1 Extruded Housing 8FT	1
2	PRF-S1-EC-BLK-N-S	Profile Series 1 End Caps, Modfied per needs.	2
3	PRF-EH-BLK-N	End Hold	2
4	PRF-AS-BLK-N	Acme Screw	2
5	PRF-CH-BLK-N	Channel Hold	1
6	PRF-BT1-LZH-8	8FT Linear Zhage Board Tray	1
7	PRF-DC1-20	20 Inch Driver Channel	1
8	GORE PMF100585	GORE PolyVent High Airflow	2
9	PRF-MB	Mounting Bracket	3
10	SLP-GRMT-0500	1/2" Grommet	1
11	R.PR10101953	0.140 Aluminum Rivet	10
12	SLP-SCRW-850	#8 SM Screw	As needed
13	CT-SCRW-UGT	Universal Gear Tray Scew	as needed

\*CCC-M = color and material GRY-A = Gray Acrylic BLK-P = Black Polycarbonate

LED Modules and Drivers Supplied by Others

\*Varies per board

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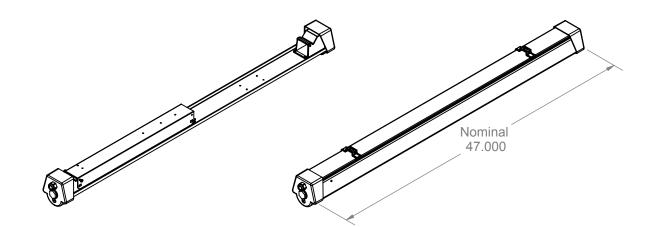
# **ASSEMBLY GUIDE**

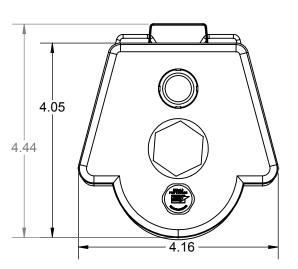
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SIGHTING A KOLLER ENTERPRISES COMPANY

### **TYPICAL 4FT PROFILE 1 PHILIPS EASESELECT ASSEMBLY BOM**





A KOLLER ENTERPRISES COMPANY

BOM Table				
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	*CCC-M = color and materia
1*	*PRF-S1-HE-CCC-M-4	Profile series 1 Extruded Housing, 4FT	1	GRY-A = Gray Acrylic BLK-P = Black Polycarbonate
2	PRF-S1-EC-BLK-N-S	Profile Series 1 End Caps, modified per needs	. 2	DERT Black Folyourbonak
3	PRF-EH-BLK-N	End Hold	2	
4	PRF-AS-BLK-N	Acme Screw	2	
5	PRF-CH-BLK-N	Channel Hold	1	
6	PRF-BT1-PES-4	4FT Philips Ease Select Board Tray	1	
7	PRF-DC1-20	20 Inch Driver Channel	1	
8	GORE PMF100585	GORE PolyVent High Airflow	1	
9	PRF-MB	Profile Mounting Bracket	2	
10	R.PR10101953	0.140 Aluminum Rivet	10	
11	SLP-SCRW-850	#8 SM Screw	as needed	
12	CT-SCRW-UGT	universal gear tray screw	as needed	
EaseSelect Board and Driver Supplied by others. *Varies per boar				

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